



**ADVANCED DIPLOMA OF
MECHANICAL ENGINEERING TECHNOLOGY**

MODULE DETAILS

Module 12: Pumps and Compressors

Nominal duration: 6 weeks (72 hours total time commitment)

This time commitment includes the preparation reading, attendance at each webinar (1 hour plus 15-30 minutes for discussion), and the time necessary to complete the assignments and further study.

MODULE PURPOSE

This module focuses on the fundamentals. Students have an opportunity to discuss pump/compressor construction, design applications, operations, maintenance and management issues and be provided with the most up-to-date information and best practice in dealing with the subject. They will develop the skills and ability to recognize and solve simple pump/compressor problems in a structured and confident manner.

**PRE-REQUISITE
MODULES/UNIT(S)**

NONE

ASSESSMENT STRATEGY

To evaluate the achievement of the learning outcomes; written assignments, group projects and practical exercises are set.

**SUMMARY OF LEARNING
OUTCOMES**

1. Examine and discuss centrifugal pumps
2. Describe the operational characteristics of pumps
3. Discuss methods for appropriate pump selection
4. Examine and discuss pump control, commissioning and performance measurement
5. Examine and discuss the construction and operation of reciprocating compressors
6. Examine and discuss the construction and operation of centrifugal compressors

Learning Outcome 1

Examine and discuss centrifugal pumps

Assessment criteria

- 1.1 Examine and discuss centrifugal pump construction
- 1.2 Describe the axial and radial forces acting on a pump
- 1.3 Discuss pump-related hardware



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Learning Outcome 2	Describe the operational characteristics of pumps
Assessment criteria	<ul style="list-style-type: none">2.1 Describe the hydraulic properties of pumps2.2 Explain the use of QH and PQ curves2.3 Discuss the effect of speed changes on the pump curves
Learning Outcome 3	Discuss methods for appropriate pump specification and selection
Assessment criteria	<ul style="list-style-type: none">3.1 Outline the procedure for performing a system analysis3.2 Interpret pump data sheets3.3 Outline the steps involved in bid requests, reviews and analysis3.4 Discuss general pump selection criteria3.5 Discuss the pump material selection based on process fluid parameters3.6 Discuss the selection of an appropriate pump drive
Learning Outcome 4	Examine and discuss pump control, commissioning and performance measurement
Assessment criteria	<ul style="list-style-type: none">4.1 Discuss pump controls and instruments, including safety and volume controls4.2 Discuss issues related to pump installation4.3 Outline procedures for pump testing and commissioning4.4 Explain how condition monitoring is performed4.5 Discuss the optimization of pump performance



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Learning Outcome 5 **Examine and discuss the construction and operation of reciprocating compressors**

Assessment criteria

- 5.1 Outline compressor definitions
- 5.2 Discuss the principles and mechanics of reciprocating compressor operation
- 5.3 Identify the parts of a reciprocating compressor
- 5.4 Describe the maintenance and performance of reciprocating compressors
- 5.5 Discuss the mechanical forces involved in a reciprocating compressor

Learning Outcome 6 **Examine and discuss the construction and operation of centrifugal compressors**

Assessment criteria

- 6.1 Discuss the principles of operation of centrifugal compressors
- 6.2 Examine and discuss centrifugal compressors in terms of (a) their construction, (b) performance, (c) characteristics and (d) controls

Delivery Mode

A combination of asynchronous and synchronous e-learning delivery comprising a judicious mix of interactive online web conferencing, simulation (virtual labs) software, remote online labs, online videos, PowerPoint slides, notes, reading and study materials (in PDF, HTML and Word format) accessed through the Moodle Learning Management System (LMS).